

HWC Grey Back Paper

GSM Range: 230 to 450

Application: Pharmaceuticals, Food Packaging, Garments, Saree-Boxes, Agarbati segment Liquor Cartons, Top liners for corrugated boxes etc.

S.No.	Parameters		Size					
1	GSM		230	250	296	320	350	400
2	Brightnes(%)		74 +					
3	Stifness	MD	60	80	120	150	180	230
	(aber)	CD	30	40	60	65	75	120
4	Gloss(%)		28-35 %					
5	Bulk (cc/gsm)		1.21	1.22		1.25		1.28
6	S.O.A.T.		150 +					
7	B.F.		13 To 14		14			
8	Smoothness		200 To 250					
9	Moisture(%)		6.0		6.5			
10	COB	Top	100					
	Value	Bottom	150					
11	GMS Variation		± 5 %					
12	Caliper		1.24 To1.30					
13	Coating		15 To16 gm					
14	Stifness Variation		± 10 %					
15	Bulk Variation(%)		± 5 %					
16	Moisture Variation(%)		± 1 %					
17	Gloss(%)		± 5 %					

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GSM Range: 230 to 450

Application: Match box, Agarbati, Garment, Sweet Boxes, Hosiery, Spare Parts, Top liners for corrugated boxes etc.

S.No.	Parameters		Size							
1	GSM		230	250	296	320	350	380	400	420
2	Brightnes(%)		71 +							
3	Stifness	MD	55	75	120	140	170	200	230	240
	(aber)	CD	25	35	65	75	80	100	120	130
4	Gloss(%)		20-25 %							
5	Bulk (cc/gsm)		1.20	1.21	1.22	1.23	1.24	1.25		
6	S.O.A.T.		125 +							
7	B.F.		13 To 14			14				
8	Smoothness		150 To 200							
9	Moisture(%)		6.0			6.5				
10	COB	Top	100							
	Value	Bottom	150							
11	GMS Variation		± 5 %							
12	Caliper		1.24 To1.30							
13	Coating		11 To12 gm							
14	Stifness Variation		± 10 %							
15	Bulk Variation(%)		± 5 %							
16	Moisture Variation(%)		± 1 %							
17	Gloss(%)		± 5 %							

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	(aber)	CD	25	35	65	75	80	100	120	130
4	Gloss(%)		20-25 %							
5	Bulk (cc/gsm)		1.20	1.21	1.22	1.23	1.24	1.25		
6	S.O.A.T.		125 +							
7	B.F.		13 To 14			14				
8	Smoothness		150 To 200							
9	Moisture(%)		6.0			6.5				
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